



DANOBAT

LATHES DESIGNED SPECIFICALLY FOR MACHINING PIPES FOR OCTG

TT-TTB

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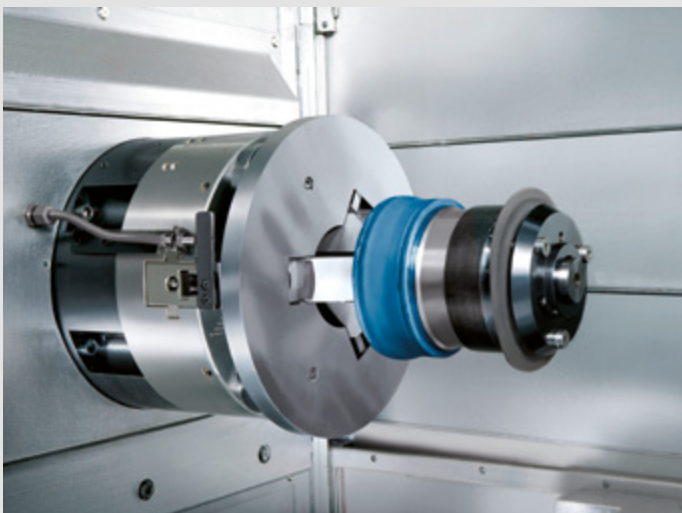
Tailor-made solutions for the machining of pipe ends. Pipe ends are threaded by rotating the pipe in TT and TTB machining centers. These machines guarantee outstanding rigidity and optimal chip removal during turning and threading operations.

In addition to the machine, we propose, loading/unloading systems, feeding tables, internal support & plug devices, specific tooling solutions, machining processes, cnc programming and operator training to suit the customer's particular application and needs.



TT/TTB TECHNICAL DESCRIPTION

TECHNICAL CHARACTERISTICS		TT-7	TT-10	TT-13	
Pipe size up to	in	7"	9 5/8"	13 5/8"	
TECHNICAL CHARACTERISTICS		TTB-10	TTB-16	TTB-20	TTB-24
Pipe size up to	in	9 5/8"	16"	20"	24"



Highlights

- 4 axis simultaneous threading, reducing cycle time.
- Symmetrical versions available, ie. headstock either on the left or right side, adapting to your plant flow and or floor layout.
- Headstocks prepared for assembly of front and rear hydraulic chucks, providing the possibility to install a front hydraulic 6 jaws chuck.
- Main motor power up to 170 kW, depending on model.
- Pipe stopper, optionally with centering features.
- CHATTER KILLER®: Chatter reducing internal support automatically retractable.
- Tooling solutions for Pin and Box threads.
- Available with Fanuc or Siemens CNC.